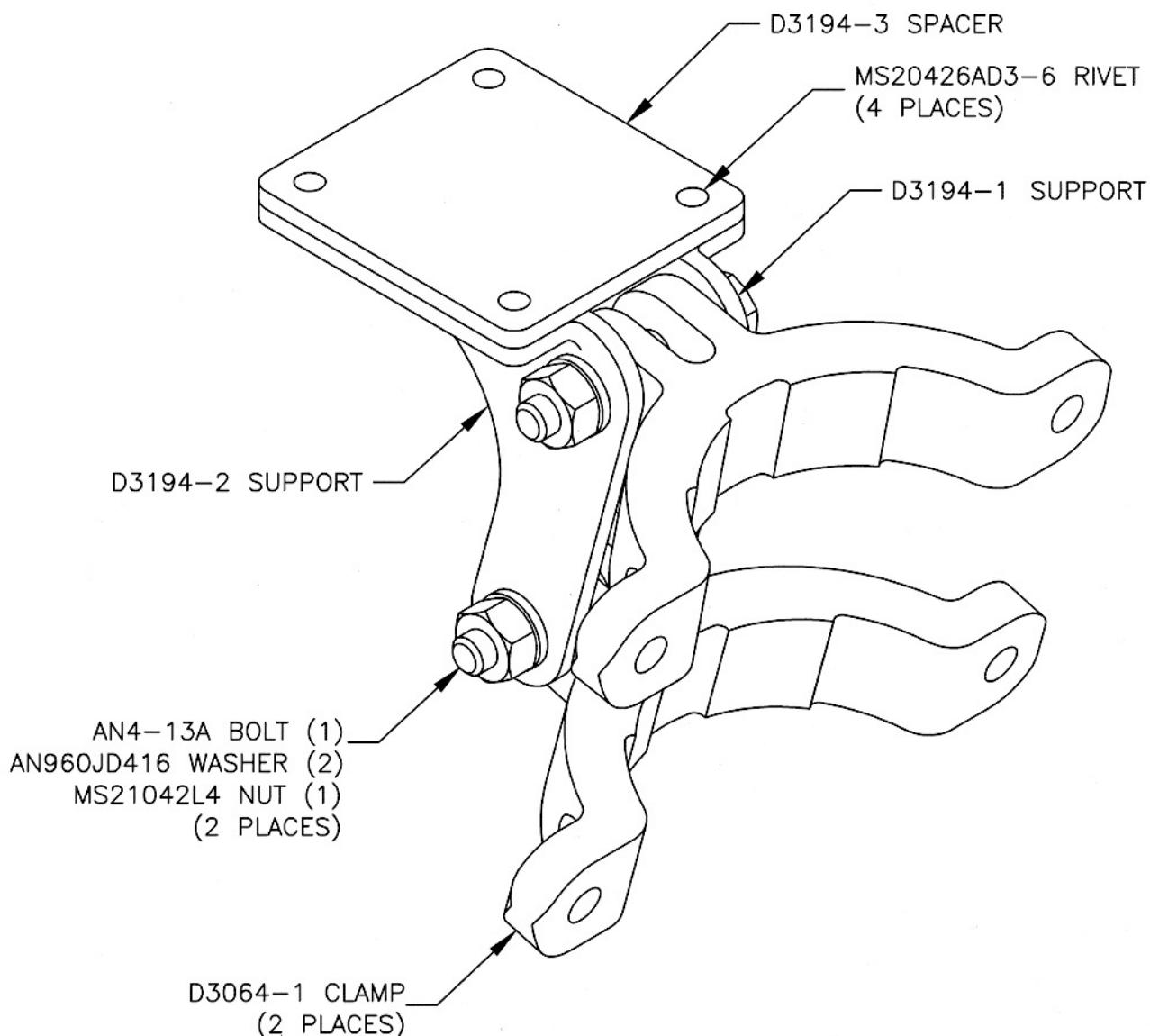


DART

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>TH</i>	APPROVED <i>TH</i>	DRAWING NO. D3194
DATE 03.06.12		TITLE SUPPORT
A	03.06.12	SCALE NTS NEW ISSUE

RELEASED03.07.14 *TH*

D3194-041 SUPPORT ASSEMBLY



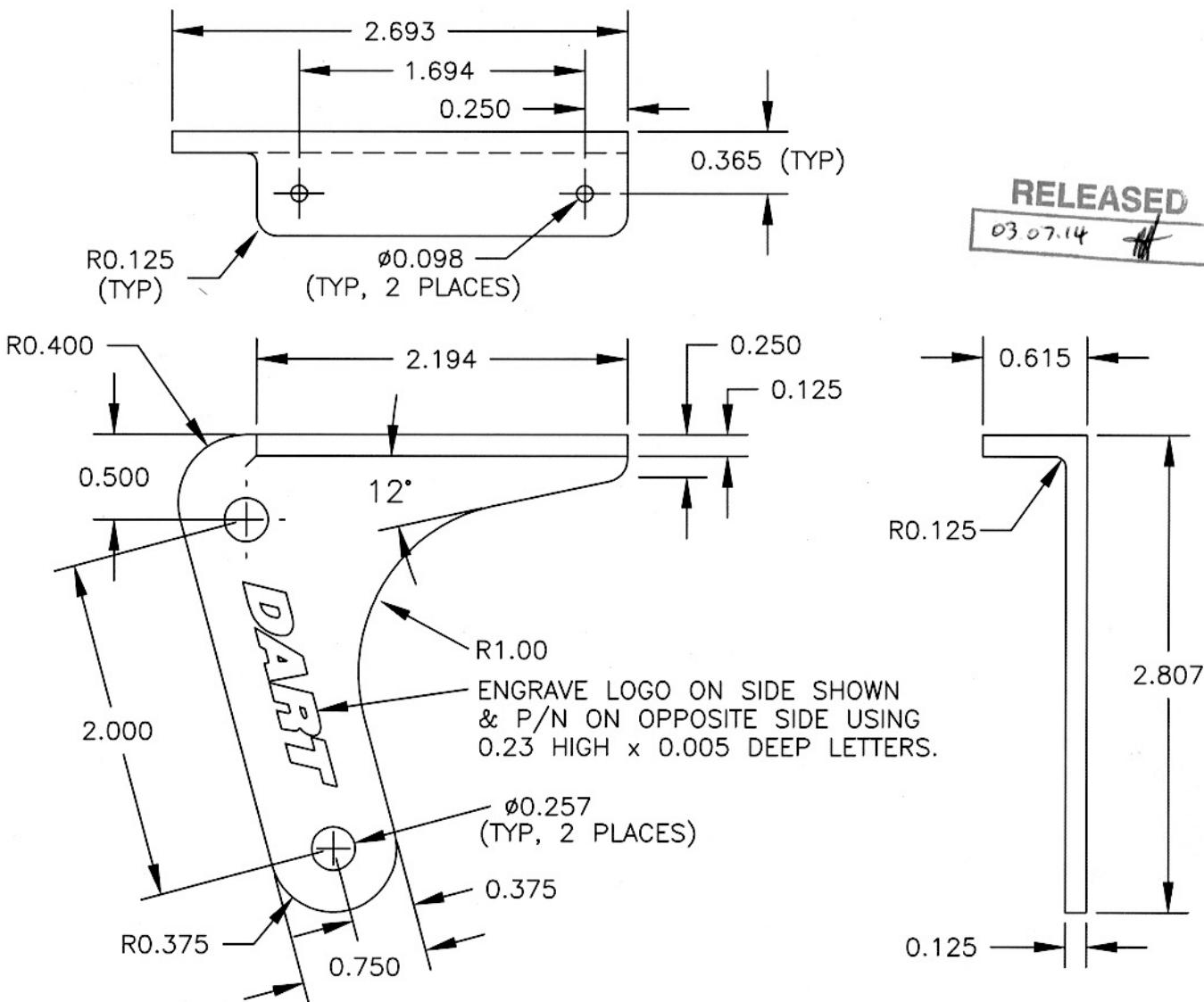
DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3194
DATE		TITLE SUPPORT

REV. A

SHEET 2 OF 3

1:1

D3194-1 SUPPORT (SHOWN)D3194-2 SUPPORT (OPPOSITE)

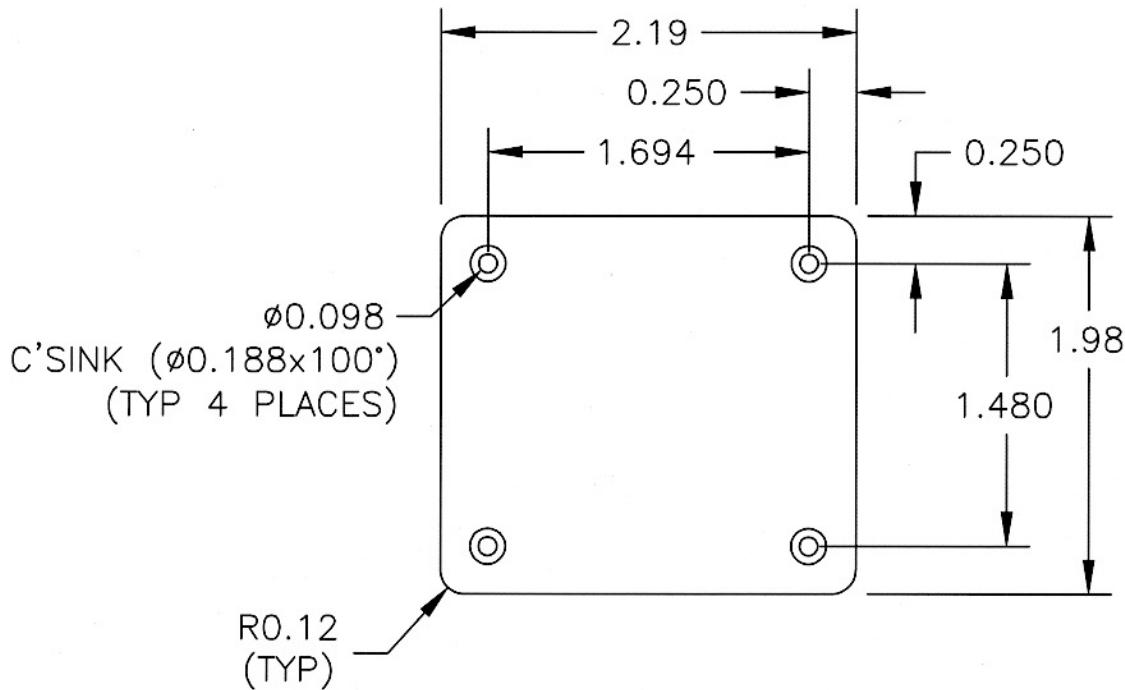
- 1) MACHINE PER DWG FILE "D3194-1.SLDPRT"
- 2) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-250/8 OR QQ-A-250/11)
(REF DART SPEC. M6061T6B OR M6061T6S)
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3194 REV. A SHEET 3 OF 3
DATE 03.06.12		TITLE SUPPORT SCALE 1:1

RELEASED

03.07.14

D3194-3 SPACER

- 1) MATERIAL: BLACK DELRIN / UHMW PER DART SPEC M-DELRIN-B OR M-DELRIN-S
0.125 THICK
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) ALL DIMENSIONS ARE IN INCHES.